

Main features

- Very vivid colours
- Good nib resistance to pushing-in
- Washable on most clothes
- Will not dry out

Process and Controls

- In-house manufacturing: ink and product
- Assembling and injection process

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Mileage, cap off time, washability on clothes drop leakage, oven leakage carrying out of the shade sample
- Ageing tests at 23°C & 48°C, evaporation test at 23°C & 48°C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- 87 controls per statistical pick-up: functional, dimensional, aspect

Product safety

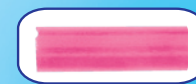
- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71) tested annually by an independent lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS7272-2)

Colouring felt pen in 12 colours

Polypropylene plastic barrel

Good shelf life
18 mm diameter
107 mm of length

Pressed fit plug with retention ring



Filler

7 g of water based ink
Washable ink



Polyester medium nib

6 mm diameter
Line width : 2,3 mm

Resistant blocked nib
Won't bend or retract under pressure

Environment

- Water based ink
- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



Corporate social compliance

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan



Polypropylene cap

